# **DOT-SSCM Stainless Steel Cable Markers**

The range of DOT-SSCM Stainless Steel Cable Markers and DOT-SSDT Stainless Steel Dog Tags offer the following features and benefits:

- Labels laser engraved to order any quantity
- Permanent black text when laser engraved
- All standard stock high quality 316 stainless steel
- Blank labels ex-stock available for immediate dispatch for on-site laser engraving



| Part No        | Description                                 | Dimensions      | MOQ         |
|----------------|---|-----------------|-------------|
| DOT-LESSCM8910 | Laser Engraved Stainless Steel Cable Marker | 89mm x 10mm     | No MOQ      |
| DOT-LESSCM8919 | Laser Engraved Stainless Steel Cable Marker | 89mm x 19mm     | No MOQ      |
| DOT-LESSDT26   | Laser Engraved Stainless Steel Dog Tag      | 26mm + 5mm hale | No MOQ      |
| DOT-LESSDT38   | Laser Engraved Stainless Steel Dog Tag      | 38mm + 5mm hole | No MOQ      |
| DOT-SSCM8910   | Stainless Steel Cable Marker                | 89mm x 10mm     | Pack of 100 |
| DOT-SSCM8919   | Stainless Steel Cable Marker                | 89mm x 19mm     | Pack of 100 |
| DOT-SSDT26     | Stainless Steel Dog Tag                     | 26mm + 5mm hole | Pack of 100 |
| DOT-SSDT38     | Stainless Steel Dog Tag                     | 38mm + 5mm hole | Pack of 100 |

DOT-SSCM8919

www.DOTgroup.net

~~CM8919

# Physical Testing of Laser Engraved Stainless Steel

Stainless steel tags were totally immersed in the following test solutions using a 35 watt Laser Engraving Machine set at 100% power, 12% speed, 500 DPI and LMM-6000 Laser Engraving Paste.

| Organic Solvents       | I Hour    | 12 Hours  | 24 Hours     | I Week      |
|------------------------|-----------|-----------|--------------|-------------|
| Gasoline               | No effect | No effect | No effect    | No effect   |
| Limonene               | No effect | No effect | No effect    | No effect   |
| Methyl Ethyl Ketone    | No effect | No effect | No effect    | No effect   |
| N-Butanol              | No effect | No effect | No effect    | No effect   |
| Mineral Spirits        | No effect | No effect | No effect    | No effect   |
| Xylene                 | No effect | No effect | No effect    | No effect   |
| Acetone                | No effect | No effect | No effect    | No effect   |
| Propylene Carbonate    | No effect | No effect | No effect    | No effect   |
| Ethanol                | No effect | No effect | No effect    | No effect   |
| DMSO                   | No effect | No effect | No effect    | No effect   |
| Motor Oil              | No effect | No effect | No effect    | No effect   |
| Acid / Bases           |           |           |              |             |
| Hydrochloric Acid 35%  | No effect | No effect | Test stopped | - see notes |
| Nitric Acid 68%        | No effect | No effect | No effect    | No effect   |
| Sulfuric Acid (conc.)  | No effect | No effect | No effect    | No effect   |
| Acetic Acid 99.5%      | No effect | No effect | No effect    | No effect   |
| Hydrogrn Peroxide 30%  | No effect | No effect | No effect    | No effect   |
| Sodium Hydroxide 25%   | No effect | No effect | No effect    | No effect   |
| Ammonium Hydroxide 20% | No effect | No effect | No effect    | No effect   |

## Other Testing

#### Boiling H<sup>2</sup>O

Marks soaked in boiling water for I hour - no effect

LN<sup>2</sup> (Cold) Marks dipped in liquid nitrogen - no effect

#### Flame (Hot)

Marks heated in a propane flame until cherry red - metal discolours, no effect on mark.

# Hot / Cold Cycling

Marks heated red hot and immediately plunged in liquid nitrogen - metal discolours, no effect on mark





## Hydrochloric Acid Testing:

- Acid dissolves the steel tag and was not run over 12 hours long
- After I hour acid dissolved 0.2767 grams off of steel tag 4.7%), laser mark was unaffected
- After 12 hours acid dissolved 1.8057 grams off of steel tag (30.6%), laser mark was unaffected, now having a distinctly raised feel

## **Sulfuric Acid Testing:**

 Acid discolours at approximately 96 hours, mark appears to be slightly discoloured

# **DOT-ESSCM Embossed Stainless Steel Cable Markers**

Material: 316 stainless steel

**Text**: Pre-embossed multi-character markers

**Fixing Method**: Stainless steel cable ties - see Page 27

| Part No      | Description                           | Dimensions     |
|--------------|---------------------------------------|----------------|
| DOT-ESSCM47  | Embossed Stainless Steel Cable Marker | 47mm x 10.3mm  |
| DOT-ESSCM65  | Embossed Stainless Steel Cable Marker | 65mm x 10.3mm  |
| DOT-ESSCM87  | Embossed Stainless Steel Cable Marker | 87mm x 10.3mm  |
| DOT-ESSCM109 | Embossed Stainless Steel Cable Marker | 109mm x 10.3mm |
| DOT-ESSCM128 | Embossed Stainless Steel Cable Marker | 128mm x 10.3mm |



# **DOT-MSSCM Manual Stainless Steel Cable Markers**

Material: 316 stainless steel

Text: Embossed single character markers

Standard Legends:

A-Z, 0-9, Å, A, O, +, -, /, ., earth

**Fixing Method**: Stainless steel cable ties - see Page 27

| Part No      | Description                 | Dimensions     | Pack Quantity |
|--------------|-----------------------------|----------------|---------------|
| DOT-MSSCM-*  | Single Character Marker     | 10.9mm x 5.5mm | 100           |
| DOT-MSSCS47  | Carrier strip max 6 digits  | 47mm x 10.3mm  | 100           |
| DOT-MSSCS65  | Carrier strip max 9 digits  | 65mm x 10.3mm  | 100           |
| DOT-MSSCS87  | Carrier strip max 13 digits | 87mm x 10.3mm  | 100           |
| DOT-MSSCS109 | Carrier strip max 17 digits | 109mm x 10.3mm | 100           |
| DOT-MSSCS128 | Carrier strip max 20 digits | 128mm x 10.3mm | 100           |

