

# Product Environmental Profile

## Logic Controller - Modicon M241





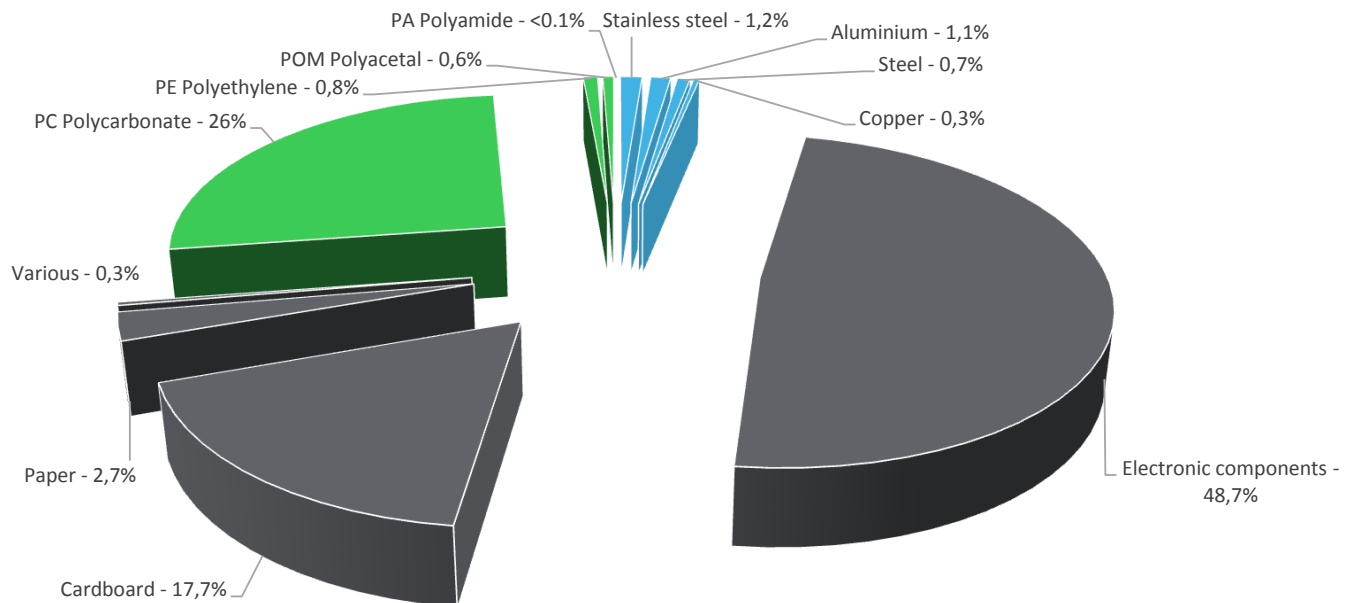
## General information

<b>Representative product</b>	Logic Controller - Modicon M241 - TM241CE40U
<b>Description of the product</b>	The main purpose of the Modicon M241 Logic Controller is to provide a new range compact logic controller with embedded regular and fast I/O and field buses.
<b>Description of the range</b>	This range consists of: Modicon M241 Logic Controllers from 24 points base to 60 pointsbase.  The environmental impacts of this referenced product are representative of the impacts of the other products of the range which are developed with a similar technology.
<b>Functional unit</b>	To perform control for applications, achieve benchmark performance and embedded motion with its 5 embedded communication ports 100% of the time for 10 years.



## Constituent materials

**Reference product mass** 788.3 g including the product, its packaging and additional elements and accessories



Plastics	27,4%
Metals	3,3%
Others	69,4%



## Substance assessment

Products of this range are designed in conformity with the requirements of the RoHS directive (European Directive 2011/65/EU of 8 June 2011) and do not contain, or only contain in the authorised proportions, lead, mercury, cadmium, hexavalent chromium or flame retardants (polybrominated biphenyls - PBB, polybrominated diphenyl ethers - PBDE) as mentioned in the Directive

As the products of the range are designed in accordance with the RoHS Directive (European Directive 2002/95/EC of 27 January 2003), they can be incorporated without any restriction in an assembly or an installation subject to this Directive.

Details of ROHS and REACH substances information are available on the Schneider-Electric Green Premium website

<http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page>



## Additional environmental information

The Logic Controller - Modicon M241 presents the following relevant environmental aspects

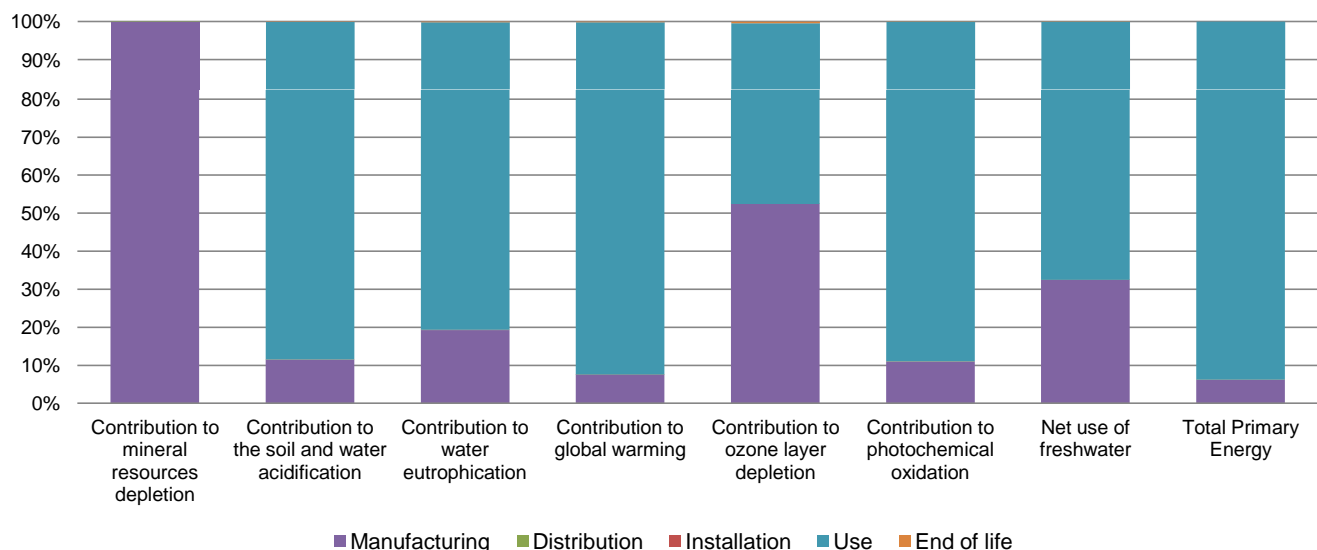
<b>Manufacturing</b>	Manufactured at a Schneider Electric production site ISO14001 certified
<b>Distribution</b>	Weight and volume of the packaging optimized, based on the European Union's packaging directive Packaging weight is 159.3 g, consisting of cardboard (90%) and paper (10%)
<b>Use</b>	The product does not require special maintenance operations.
<b>End of life</b>	<p>End of life optimized to decrease the amount of waste and allow recovery of the product components and materials</p> <p>This product contains 5 PCBAs ( total 382g) and 1 battery (2.5g) that should be separated from the stream of waste so as to optimize end-of-life treatment.</p> <p>The location of these components and other recommendations are given in the End of Life Instruction document which is available on the Schneider-Electric Green Premium website <a href="http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page">http://www2.schneider-electric.com/sites/corporate/en/products-services/green-premium/green-premium.page</a></p> <p>Recyclability potential: <b>16%</b> Based on "ECO'DEEErecyclability and recoverability calculation method" (version V1, 20 Sep. 2008 presented to the French Agency for Environment and Energy Management: ADEME).</p>



## Environmental impacts

<b>Reference life time</b>	10 years			
<b>Installation elements</b>	No special components needed			
<b>Use scenario</b>	The electrical power consumed by the Modicon M241 Logic Controller range is between 3W and 25 W. It is 3W in active mode and 0% in standby mode for the referenced Modicon M241 Logic Controller, 40 points base (ref. TM241CE40U).			
<b>Geographical representativeness</b>	China			
<b>Energy model used</b>	<b>Manufacturing</b>	<b>Installation</b>	<b>Use</b>	<b>End of life</b>
	Energy model used: Indonesia	Electricity mix; AC; consumption mix, at consumer; 220V; CN	Electricity mix; AC; consumption mix, at consumer; 220V; CN	Electricity mix; AC; consumption mix, at consumer; 220V; CN

Compulsory indicators		Logic Controller - Modicon M241 - TM241CE40U					
Impact indicators	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Contribution to mineral resources depletion	kg Sb eq	4,28E-03	4,28E-03	0*	0*	1,17E-06	0*
Contribution to the soil and water acidification	kg SO <sub>2</sub> eq	3,28E-01	3,74E-02	4,64E-04	0*	2,90E-01	3,57E-04
Contribution to water eutrophication	kg PO <sub>4</sub> <sup>3-</sup> eq	9,51E-02	1,83E-02	1,07E-04	0*	7,65E-02	1,92E-04
Contribution to global warming	kg CO <sub>2</sub> eq	2,90E+02	2,19E+01	1,02E-01	0*	2,67E+02	6,23E-01
Contribution to ozone layer depletion	kg CFC11 eq	4,52E-06	2,37E-06	0*	0*	2,13E-06	2,14E-08
Contribution to photochemical oxidation	kg C <sub>2</sub> H <sub>4</sub> eq	3,85E-02	4,21E-03	3,31E-05	0*	3,42E-02	2,83E-05
Resources use	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Net use of freshwater	m <sup>3</sup>	4,42E-01	1,43E-01	0*	0*	2,98E-01	3,05E-04
Total Primary Energy	MJ	4,66E+03	2,88E+02	1,44E+00	0*	4,37E+03	1,49E+00



Optional indicators		Logic Controller - Modicon M241 - TM241CE40U					
Impact indicators	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Contribution to fossil resources depletion	MJ	4,46E+03	2,74E+02	1,43E+00	0*	4,18E+03	1,41E+00
Contribution to air pollution	m³	2,98E+04	2,03E+03	4,33E+00	0*	2,77E+04	1,09E+01
Contribution to water pollution	m³	1,59E+04	2,53E+03	1,67E+01	0*	1,33E+04	2,55E+01
Resources use	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Use of secondary material	kg	2,92E-02	2,92E-02	0*	0*	0*	0*
Total use of renewable primary energy resources	MJ	2,32E+02	7,73E+00	0*	0*	2,24E+02	0*
Total use of non-renewable primary energy resources	MJ	4,43E+03	2,80E+02	1,44E+00	0*	4,15E+03	1,49E+00
Use of renewable primary energy excluding renewable primary energy used as raw material	MJ	2,29E+02	4,88E+00	0*	0*	2,24E+02	0*
Use of renewable primary energy resources used as raw material	MJ	2,85E+00	2,85E+00	0*	0*	0*	0*
Use of non renewable primary energy excluding non renewable primary energy used as raw material	MJ	4,42E+03	2,67E+02	1,44E+00	0*	4,15E+03	1,49E+00
Use of non renewable primary energy resources used as raw material	MJ	1,26E+01	1,26E+01	0*	0*	0*	0*
Use of non renewable secondary fuels	MJ	0,00E+00	0*	0*	0*	0*	0*
Use of renewable secondary fuels	MJ	0,00E+00	0*	0*	0*	0*	0*
Waste categories	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Hazardous waste disposed	kg	2,38E+01	1,35E+01	0*	1,59E-01	8,62E+00	1,54E+00
Non hazardous waste disposed	kg	5,77E+01	9,24E+00	0*	0*	4,85E+01	0*
Radioactive waste disposed	kg	4,84E-03	3,23E-03	2,57E-06	0*	1,60E-03	1,04E-05
Other environmental information	Unit	Total	Manufacturing	Distribution	Installation	Use	End of Life
Materials for recycling	kg	1,03E-01	4,24E-03	0*	0*	0*	9,86E-02
Components for reuse	kg	0,00E+00	0*	0*	0*	0*	0*
Materials for energy recovery	kg	1,75E-01	1,54E-03	0*	0*	0*	1,74E-01
Exported Energy	MJ	0,00E+00	0*	0*	0*	0*	0*

\* represents less than 0.01% of the total life cycle of the reference flow

Life cycle assessment performed with EIME version EIME v5.6.0.1, database version 2016-11 in compliance with ISO14044.

The use phase is the life cycle phase which has the greatest impact on the majority of environmental indicators (based on compulsory indicators).

According to this environmental analysis, proportionality rules may be used to evaluate the impacts of other products of this range.

Depending on the impact analysis, the environmental indicators (except Mineral Resources Depletion, Ozone Layer Depletion and Net Use of Fresh Water of other products in this family may be proportional extrapolated by energy consumption values". For Mineral Resources Depletion, impact may be proportional extrapolated by mass of the product. For Ozone Layer Depletion, impact may be proportional extrapolated at 50% by energy consumption values and 50% by mass of the product. For Net Use of Fresh Water, impact may be proportional extrapolated at 70% by energy consumption values and 30% by mass of the product.

*Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.*

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<i>Date of issue</i>	11/2017	<i>Validity period</i>	5 years
<i>Independent verification of the declaration and data, in compliance with ISO 14025 : 2010</i>			
Internal	External	X	
<i>The PCR review was conducted by a panel of experts chaired by Philippe Osset (SOLINNEN)</i>			
<i>PEP are compliant with XP C08-100-1 :2014</i>			
<i>The elements of the present PEP cannot be compared with elements from another program.</i>			
<i>Document in compliance with ISO 14025 : 2010 « Environmental labels and declarations. Type III environmental declarations »</i>			



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