







Non-Metallic Systems

PAS Standard Weight Conduit



Technical Characteristics

Conforms to	BSI Kitemark KM-35161 CE Mark to the Low voltage directive 2014/35/EU Deutsche Bahn S4, SR2, ST2 NFR 16-10 1 I3,F3 UL Recognised to UL1696 File number E173968		
Approvals and Standards	    		
Degree of mechanical protection	High flexibility & fatigue life		
Degree of protection	IP40 - Adapting & Jumbo IP65 - Jumbo + SK Seal IP66 - Adaptalok, ATS or Adaptaseal IP67 - Adaptalok + ALS Seal or ATS, Adaptaseal IP68 - Adaptalok + ALS Seal or ATS, Adaptaseal IP69k - Adaptalok + ALS Seal or ATS		
UV protection	Very High		
Finish	Black (BL), Grey (GR)		
Application	Indoors / Outdoors - light industrial, buildings & machinery		
Normal operating temperature range	Application	Min Temp	Max Temp
	Static	- 40°C	+120°C
	Dynamic	- 5°C	+120 °C
For use with - Fitting range	Adaptalok & ATS , Adaptaseal , Adapting and Jumbo fittings		
Fire performance	Test Standard		Performance Rating
	BS EN 61386		Pass
	NFF16-101		I3 F3
	DIN5510-2		S4 SR2 ST2
	UL94		V2
			Self Extinguishing & Halogen Free
Testing data	Click or See pages 3 & 4		
Type of material	Polyamide (Nylon) 6 - flame retardant - heat stabilised		
Image			



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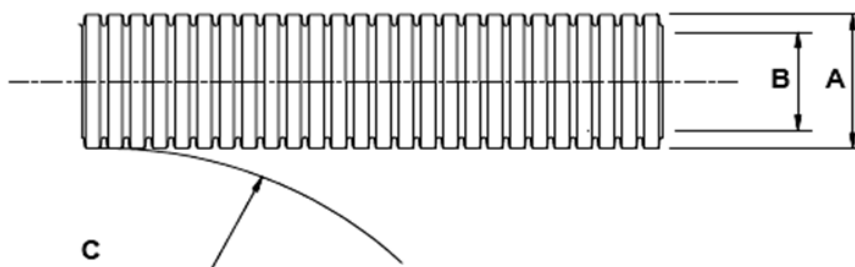
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Technical & Dimensional Data

Part No.	Conduit Size			Dimensions				Average Weight (Kg/100m)
	Nominal Conduit Size	NW Conduit Size	Conduit Pitch	(A) Outside Diameter	(B) Inside Diameter	(C) Min. Bend Radius	Reel Length (m)	
**PAFS10	10mm	7.5	Fine	10.0mm	6.5mm	15mm	50	1.9
**PAFS13	13mm	10	Fine	13.0mm	9.6mm	25mm	50	2.8
PAFS16	16mm	13	Fine	15.8mm	11.8mm	35mm	50	3.9
PAFS18	18mm	15	Fine	18.4mm	14.0mm	40mm	50	4.9
PAFS21	21mm	17	Fine	21.2mm	16.5mm	45mm	50	6.1
PACS25	25mm	22	Coarse	25.0mm	19.8mm	50mm	50	8.0
PAFS28	28mm	23	Fine	28.5mm	22.6mm	50mm	50	10.2
PACS28	28mm	23	Coarse	28.5mm	21.7mm	50mm	50	10.0
PAFS34	34mm	29	Fine	34.5mm	28.8mm	60mm	50	13.5
PACS34	34mm	29	Coarse	34.5mm	27.7mm	60mm	50	13.5
PACS42	42mm	36	Coarse	42.5mm	35.2mm	65mm	25	16.8
PACS48	48mm	42	Coarse	48.2mm	40.9mm	70mm	25	18.8
PACS54	54mm	48	Coarse	54.5mm	46.5mm	75mm	25	24.1
PACS80	80mm	70	Coarse	79.3mm	67.0mm	160mm	10	48.0
PACS106	106mm	95	Coarse	106mm	91.5mm	210mm	10	85.0
To order quote part number, colour & reel length, e.g PAFS21/BL/50M **UR mark not applicable to sizes 10 and 13.								



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BS EN 61386 Classification

	Fitting	Compression	Impact	Min temp	Max temp	bending	electrical	IP solids	IP water	Corrosion	Tensile	Non-flame Propagating	Suspended load
PAS	ATS	2	4	2	4	4	0	6	7	-	1	1	0

Mechanical Properties

Test Type	Methods / Standards	Requirements	Value
Crush Strength	BS EN 61386	<25% crush >90% recovery	>320N
Impact Strength @ 23 °C	BS EN 61386-1	No Cracks <20% deformation min value	>20J
Impact Strength @-5 °C	BS EN 61386-1	No Cracks. <20% deformation min value	>6.0J
Tensile Strength	BS EN 61386-1	Pull off of fitting minimum value	>100N
Dynamic Bend radius @-5 °C	BS EN 61386-23	5000 cycles minimum	4xOD

Thermal Properties

Test Type	Methods / Standards	Requirements	Value
Minimum Temp	Dynamic BS EN 61386	Dynamic 5000 cycles	-5°C
Maximum Short Term Temp	BS EN 61386	Static & Dynamic 3000 hours, 5000 cycles	150°C
Minimum Static Temp		Permanent Use (30,000) Hours	-40°C
Maximum Static Temp		Permanent Use (30,000) Hours	120°C
Cold Bend @ - 40°C	NFR13-903	2xOD	Pass

Chemical Resistance Chart

Key:

Suitable :



Limited Suitability :



Unsuitable :



Not Tested :



Astm No.1	Diesel oil	Methyl Bromide	Sulphur Dioxide (Gas)
Astm No.2	Diethylamine	MEK	Sulphuric Acid (10%)
Astm No.3	Ethanol	Nitric Acid (10%)	Sulphuric Acid (70%)
Acetic Acid (10%)	Ether	Nitric Acid (70%)	Toluene
Acetone	Ethylamine	Oxalic Acid	Transformer Oil
Aluminium Chloride	Ethylene Glycol	Ozone (Gas)	1,1,1-Trichloroethane
Aniline	Ethyl Ethanoate	Paraffin oil	Trichloroethylene
Benzaldehyde	Freon 32	Petrol	Turpentine
Benzene	Hydrochloric Acid (10%)	Phenol	Vegetable Oil
Carbon tetrachloride	Hydrochloric Acid (36%)	Sea Water	Vinyl Acetate
Chlorine water	Hydrogen Peroxide (35%)	Silver Nitrate	Water
Chloroform	Hydrogen Peroxide (87%)	Skydrol	White Spirit
Citric Acid	Lactic Acid	Sodium Chloride	Zinc Chloride
Copper Sulphate	Lubricating oil	Sodium Hydroxide (10%)	
Cresol	Methanol	Sodium Hydroxide (60%)	

The information above is given as a guide only and is based on published technical data and experience. The chemical resistance of the above products is dependant on factors such as chemical exposure, concentration of the chemical and temperature. The above chemicals are valid for a temperature of 23°C. Use of the above table is at the users own discretion and risk. Those using it must satisfy themselves that their application presents no health and safety risks. The end user should assess compatibility with their application and contact Thomas & Betts for further information.

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Flammability

Test Type	Method / Standard	Requirement	Result	Unit
Oxygen Index	ISO 4589-2	% Oxygen to support combustion	28.9	%
Glow Wire Rating	IEC 60695	No Ignition to Extinguish with 30s	850	°C
Flammability	UL94	Vertical (V0) or Horizontal (HB)	V2	HB-V0
Flammability	BS EN 61386-1	1Kw Burner @ 45° Vertical burn	Pass	Pass/Fail
Ignition Rating	NF F16-101	Glow Wire & oxygen index	I3	-





Smoke

Test Type	Method / Standard	Requirement	Result	Unit
Fume Rating	NF F16-101	Smoke & Toxicity	F3	-
Smoke Density	BS6853	A <0.02	0.026	Ao
Smoke Density	ASTM E-662	Ds <100 in both modes	21/65	Ds Max

Toxicity

Test Type	Method / Standard	Requirement	Result	Unit
Halogen Free	LUL	<0.5%	Pass<0.1 %	Pass/Fail
Phosphorous Free	LUL	<0.5%	Pass<0.1 %	Pass/Fail
Sulphur Free	LUL	<0.5%	Pass<0.1 %	Pass/Fail
Toxicity	NES713 Issue 3	<10.0	5.2	-

Fire Performance Overview

Property	Low Fire Hazard	Enhanced Low Fire Hazard	Super Low Fire Hazard	Inherent Low Fire Hazard
Property				
Oxygen Index ISO4589	LFH	EFLH	SLFH	ILFH
BS6853 Smoke Density 3m³	32% ≥ OI ≥ 28%	OI ≥ 32%	OI ≥ 32%	Inherent Low Fire
Zero Halogen	0.02 ≤ A _o ≤ 0.03	0.0005 ± A _o ≤ 0.02	A _o ≤ 0.005	Hazard i.e
Zero Phosphorus	✓	✓	✓	Type , S, SS
Zero Sulphur	✓	✓	✓	Metallic Conduit &
NFF16-102	✓	✓	✓	Fittings
EN45545-2	I3F2	I2F2	I2F1	
	HL2	HL3	HL3	

Pre Test Conditions

Duration	Standard	Temperature	Relative Humidity
168 (Hours)	BS EN 61386	23 (°C)	50 (%)

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