

PRODUCT DATASHEET

15 TONNE HYDRAULIC PUNCH DIE SET

The SKP-15 is a complete die punch set including a pump and various dies. The unit is an invaluable tool for punching round holes in mild steel plate up to 3.2 mm thick depending on the hole diameter. It has an output of 15 tonnes and a ram stroke of 25 mm.

Die sizes included are:

ROUND: 22mm (0.866"), 27.6mm (1.086"), 34.1mm (1.343"), 42.7mm (1.68"), 48.7mm (1.917"), 60.5 (2.381").

SQUARE: 32mm x 32mm

WEIGHT: 13.040kg

Optional Additional Dies & Accessories Sold Separately.

SELECTION CHART FOR SKP-15

Part No.	Description
PD16.2	Punch Die Round 16.2mm
PD20.4	Punch Die Round 20.4mm
PD22.5	Punch Die Round 22.5mm
PD25.4	Punch Die Round 25.4mm
PD32.5	Punch Die Round 32.5mm
PD40.5	Punch Die Round 40.5mm
PD50.8	Punch Die Round 50.8mm
PD60.5	Punch Die Round 60.5mm
PD63.5	Punch Die Round 63.5mm
PDS32	Punch Die Square 32 x 32mm
PDSPACER	Punch Die Set Spacer
PDSPINDLE	Punch Die Set Spindles
DS15	Round Die Set Containing:
Round:	22mm (0.866'),
	27.6mm (1.086"),
	34.1mm (1.343"),
	42.7mm (1.68"),
	48.7mm (1.917"),
	60.5mm (2.381")

TECHNICAL DATA:

The unit comes in a plastic case with pump, ram, die sets, accessories and operating instructions.

Dimensions (of Kit Box): L 410 x W 240 x H 135mm

Weight of Kit: 15.2kg

Plate Thickness that can be cut

Brass = 3.5mm to 4.0mm; Aluminium = 4.0mm; Copper = 4.0mm; Mild Steel = 3.2mm;





ORDERING INFORMATION

Part No.	Description
SKP-15	15 Tonne Hydraulic Punch Die Set

In support of our policy of continuous product improvement we reserve the right to change materials and specifications without notice. Drawings, where used, are not to scale. All dimensions are in millimetres and sizes given are approximate. Where possible, technical MSDS data sheets are made available on the website. All products should be installed and used in accordance with manufacturer's instructions provided. Warning: products may be the subject of registered designs and patents. Refer to website for terms and conditions on warranty.

