



GROUP	ACES	ACES
PRODUCT	PILOT DRILL	PILOT DRILL
MATERIAL	HSS	TUNGSTEN CARBIDE TIP
DIAMETER	1/4"	1/4"
PACKAGING	CLAM SHELL	CLAM SHELL



LENGTH MM	LENGTH INCH	FOR USE WITH MANDRELS	QTY PACK	\$ EACH	PART NUMBER	\$ EACH	PART NUMBER
114.00	4-1/2	5514, 5520, 5545 MANDRELS	1		7060-8535		
89.00	3-1/2	5519CT, 5546CT, 5547, 5548 MANDRELS	1				7060-8537CT
114.00	4-1/2	5514, 5520, 5545 MANDRELS	1				7060-8538CT

HOLE SAW HOLE ENLARGER

RE-CUT YOUR HOLE USING A NEW SIZE HOLE SAW. ANY HOLE BETWEEN 52MM AND 92MM CAN BE ENLARGED. MINIMUM STARTING HOLE SIZE 52MM.

USAGE

Select jaw set to suit existing hole. Small set suits holes from 52–72mm. Large set suits holes from 72–92mm.

Screw jaw set in to enlarger body ensuring L and R markings are matched correctly.

Wind body in direction of tightening arrow until secured in hole. Use a screwdriver to ensure assembly is tight and can not rotate.

The pilot drill guide hole must be vertical to ensure correct hole saw engagement.

Position pilot drill in guide hole before starting drill.

GUIDELINES

- Read and follow safety instructions supplied in your owner's manual before operating any power tool.
- Wear eye and hearing protection.



GROUP	SPEC
MINIMUM STARTING HOLE SIZE	52MM
MAXIMUM STARTING HOLE SIZE	92MM
MINIMUM ENLARGEMENT	15MM
PILOT DRILL	1/4", 6.35MM
PACKAGING	CLAM SHELL

MIN. STARTING HOLE DIA. MM	MAX. STARTING HOLE DIA. MM	PACK QTY	\$ EACH	PART NUMBER
52	92	1		7060-HES1